

METRIC PITCH THREAD CHART

THREAD CHART

Dia	Coarse Pitch		Fine Thread Pitches	
M1	0.25	0.2		
M1.2	0.25	0.2		
M1.4	0.3	0.2		
M1.6	0.35	0.2		
M1.7	0.35			
M1.8	0.35	0.2		
M2	0.4	0.25		
M2.2	0.45	0.25		
M2.3	0.4			
M2.5	0.45	0.35		
M2.6	0.45			
M3	0.5	0.35		
M3.5	0.6	0.35		
M4	0.7	0.5		
M5	0.8	0.5		
M6	1	0.75		
M7	1	0.75		
M8	1.25	1	0.75	
M9	1.25	1	0.75	
M10	1.5	1.25	1	0.75
M11	1.5	1	0.75	
M12	1.75	1.5	1.25	1
M14	2	1.5	1.25	1

Dia	Coarse Pitch		Fine Thread Pitches	
M16	2	1.5	1	
M18	2.5	2	1.5	1
M20	2.5	2	1.5	1
M22	2.5	2	1.5	1
M24	3	2	1.5	1
M27	3	2	1.5	1
M30	3.5	3	2	1.5
M33	3.5	3	2	1.5
M36	4	3	2	1.5
M39	4	3	2	1.5
M42	4.5	4	3	2
M45	4.5	4	3	2
M48	5	4	3	2
M52	5	4	3	2
M56	5.5	4	3	2
M60	5.5	4	3	2
M64	6	4	3	2
M68	6	4	3	2
M72	6	4	3	2
M80	6	4	3	2
M90	6	4	3	2
M100	6	4	3	2